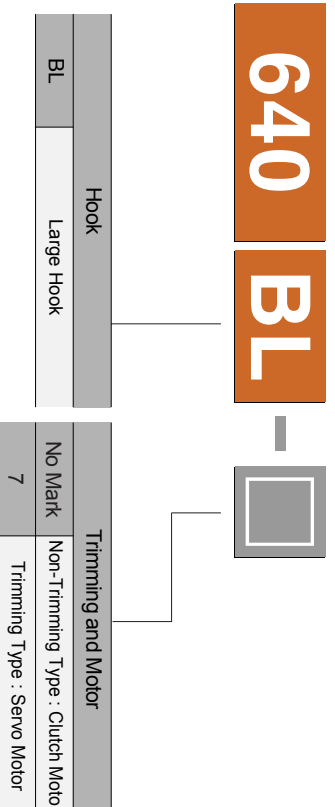


KM-640BL Series

KM-640BL-7 Long Arm Type, 1-Needle, Upper & Lower Feed, Lock Stitch Machine with Vertical Large Hook and Automatic Thread Trimmer

KM-640BL Long Arm Type, 1-Needle, Upper & Lower Feed, Lock Stitch Machine with Vertical Large Hook

KM - 640 BL -



Long Arm Type, 1-Needle,
Upper & Lower Feed, Lock Stitch Machine

KM-640BL Series

Specification

Model	KM-640BL-7	KM-640BL
Application	Heavy Materials	
Max. Sewing Speed	2,000spm	
Max. Stitch Length	9mm	
Needle Bar Stroke	38mm	
Thread Take-up Stroke	73mm	
Height of Presser Foot	Hand : 8mm / Knee : 16mm (Maximum)	
Height of Presser Foot(Automatic)	Max. 16mm (Option)	
The Height of Between Main and Sub Presser Foot	2 ~ 5.5mm	
Hook	Rotary Vertical Large Hook	
Needle	DP x 17 #22 (DB x 1 ~ #22)	
Sewing Area	335mm	
Trimming Device	Provided	
Motor	Servo Motor	Clutch Motor

Application

Leather goods such artificial leather, leather glove, and other thick / All kinds of bags such as travel bag, sack and handbag

* Specifications and appearance are subject to change for the improvement of products without prior notice.

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KM-640BL Series

Long arm type ultra-modern one needle, drop feed, upper and lower feed, SunStar lockstitch sewing machine with an automatic thread trimmer

SunStar's long-arm type, single needle automatic trimming sewing machine can easily control any materials by its large-sized arm and bed with strong power. It highly and fast improves productivity by installing newly developed FORTUNA AC SERVO MOTOR SERIES III automatic trimming motor. Also, it is designed to easily adjust the ascending amount of presser foot by dial that gives great pleasure and satisfaction.



KM-640BL-7

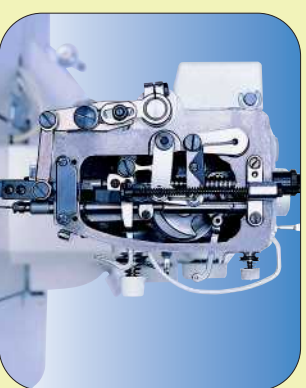
Provision of the maximum space for finishing bag

More highly and longly extended space is not limited by the size of sewing materials, so it guarantees more efficient work.



Optimized sewing condition for heavy duty materials

Pressure dual control system of presser foot and easy regulation of ascending amount of both main presser foot and auxiliary presser foot by dial are suitable for various sewing conditions such as the work for stepped and different thickness heavy duty material. With applying reliable feed mechanism, firm stitches and best quality are guaranteed.



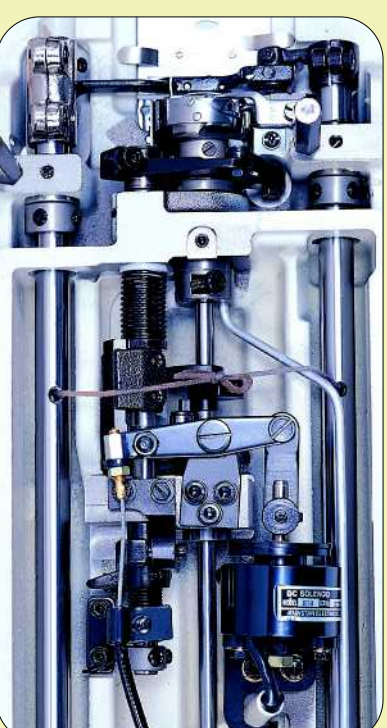
Large-sized pulley for work efficiency and precise position detector installed

The large-sized pulley suitable for control accurate needle position during starting and completing work provides the best efficiency in the sewing of thick materials. Handy position detector is also installed, which can adjust and divide each to the needle position of pulley. (KM-640BL-7)



The Best Trimming mechanism for thick materials

The machine realizes structures of dual safety devices and strong trimming drive. The movable mes and fixed mes composed of special materials not only performs strong trimming drive but guarantees excellent anti abrasion with perfect quality as a sewing for thick materials. (KM-640BL-7)



Full automatic oil supply system

Compulsory circulation type automatic oil supply system by pump enables the machine to have dignity as perfect sewing machine owing to its highly improved anti abrasion.

